

MAR 03 2018 1P/1w



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 173443



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/9/18	3/9/18	0.00	0.00	Start Up Stores/Pkg-2		MAR 20 2018
140	Packaging	4 pcs	3/9/18	3/9/18	0.00	0.00	Packaging1-3		APR 04 2018
150	QC	4 pcs	3/9/18	3/9/18	0.00	0.00	QC4		
155	DC	4 pcs	3/9/18	3/9/18	0.00	0.00	DC		
160	Packaging	4 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-1		
170	QC21-FG	4 Ea	3/9/18	3/9/18	0.00	0.00	QC21		21 APR 05 2018

Part Op 155 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	32 Ea (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	8 Ea (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D3984	Rubber Extrusion, Crosstube (\$ Per Foot)	8 Ea (2 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	4 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	4 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	

00x5-22



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartero.com
www.dartaerospace.com

Container No: S052893



Part: D350-607-511

Job No: 173443

Serial No/Batch: S052893

Revision:

Inspector:

Date: 03/20/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	476	0
	AN4-42A	16	137	0
	AN6-13A	8	37	0
	D3501-1	32	187	0
	D3910-3	8	33	0
	D3910-5	4	18	0
	D3910-7	4	29	0
	D3984	8	25	0
	D4085-3	4	48	0
	D4148-041	4	11	0
	D4149-041	4	11	0
	D4713-1	4	33	0
	D4775-041	8	8	0
	D4776-3	8	16	0
	MS21042L4	96	3,884	0
	MS21042L6	8	536	0
	MS3367-5-0	4	23	0
	NAS1149F0432P	160	1,152	0
	NAS1149F0663P	16	48	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001522	S049354	AN4-14A	Bolt	S027723	ST344	80
001522	S017092	AN4-42A	Bolt		ST341	13
001522	S049351	AN4-42A	Bolt	S045843	ST341	3
001522	S015693	AN6-13A	Bolt		ST335	5
001522	S049337	AN6-13A	Bolt	S044187	ST335	3
001522	S049334	D3501-1	Bushing	F165383	ST038	32
001522	S049278	D3910-3	Crosstube Lug	s038200	ST523	8
001522	S049268	D3910-5	Crosstube Lug	s007767	ST524	4
001522	S049277	D3910-7	Crosstube Lug	s038195	ST524	4
001522	S030627	D3984-030	Rubber Extrusion, Crusstube, 3"	S030624	ST064	2
001522	S049369	D3984-030	Rubber Extrusion, Crusstube, 3"	S044648	ST064	30
001522	S049263	D4085-3	Placard	s042238	ST074	4
001522	S047380	D4148-041	Fwd Crosstube Lug Assembly	S047373	ST539A	4
001522	S048824	D4149-041	Aft Crosstube Lug Assembly	S047406	ST539	4
001522	S049260	D4713-1	Spacer	s044152	ST111	4
001522	S040182	D4776-3	Skidtube Clevis	S040181	ST115	4
001522	S049209	MS3367-5-0	Tie Wrap	f123164	ST272	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/8/18 1:33 PM dart.quirion.sonia

D 4776-3 5055023 x4

~~4776-041 x1 5055346~~

4775-0-1 5058029x5

5055346x1

164071x2

- MS21042L4 96x 5045901

- MS21042L6 8x 5016881

- NAS1149F0432P 160x 5034412

- NAS1149F0663P 16x FM137680-25

5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
4				D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
1				D4874-041	CARGO TUBE ASSEMBLY
1				D4875-043	CARGO TUBE AFT STRUT
1				D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
1				D5028-041	PLUG ASSEMBLY
1				D5031-041	LOCK PIN ASSY
2				AN310-4	CASTLE NUT
2				AN4-11	BOLT
4				AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
4		24	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
2				MS24665-151	COTTER PIN
20		40	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER